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the customer.
the Distributor. The Distributor will pay for the expense of returning the product to
warranty period. The customer will pay for the expense of delivering the product to
product including any defective part must be sent to the Distributor within the
will be repaired or replaced by the Distributor without charge for parts or labor. The
reasonable judgment of the Distributor to be defective in material or workmanship
Service Center. Any part of the product supplied by the Distributor and found in the
Ask your local Distributor for the warranty period in your region by calling their
authorized dealer.

Distributors ONLY warrant Stallion products purchased from an
www.seadooseascooter.com for distributor/Service Centre details.
local distributor for warranty arrangements in your territory. Please visit
you're not located in the United States or Canada, please contact your
Warranty for 6 months from the date of purchase for new products. If
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ALWAYS ACTIVATE YOUR WARRANTY IMMEDIATELY ON
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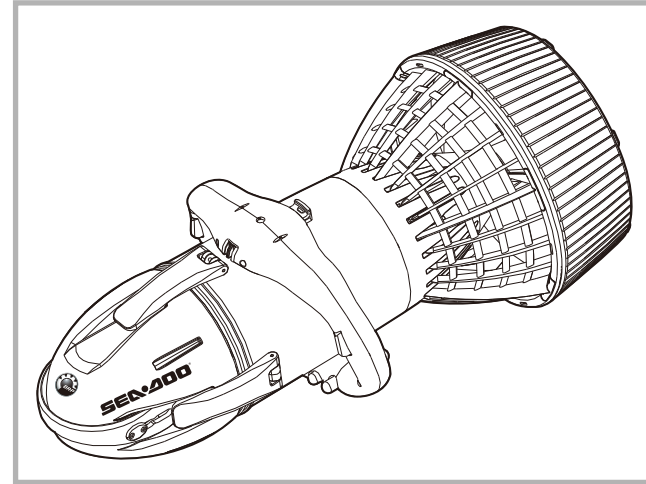
User Manual English Version

SDP95006



SEA-DOO® SEASCOOTER™ EXPLORER

Model no. ZS7A / SD6541



CAUTION

ELECTRICALLY OPERATED PRODUCT
Not recommended for children under 16 years of age. As with all
electrical products, precautions should be observed during handling
and used to reduce the risk of electric shock.

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Instruction

Thank you for having chosen the SEA-DOO® SEASCOOTER™ EXPLORER – the ultimate dive propulsion vehicle for professional diver.

Years of design and engineering have resulted in a powerful personal water propeller that gives you three speed outputs for up to 3.3mph / 5.3km/h for up to 120 minutes of use at a depth of up to 50m/160ft (by qualified divers).

There are many features incorporated in this sophisticated design. These include soft start power circuit, battery status indicator, water ingress alert, overheating protection, adjustable buoyancy, safety grilles, retractable rubber handle, auto shut off when triggers are released and master safety lock.

Please take a little time to study this manual to learn about them all to get the most out of your EXPLORER.

1

Parts Diagram

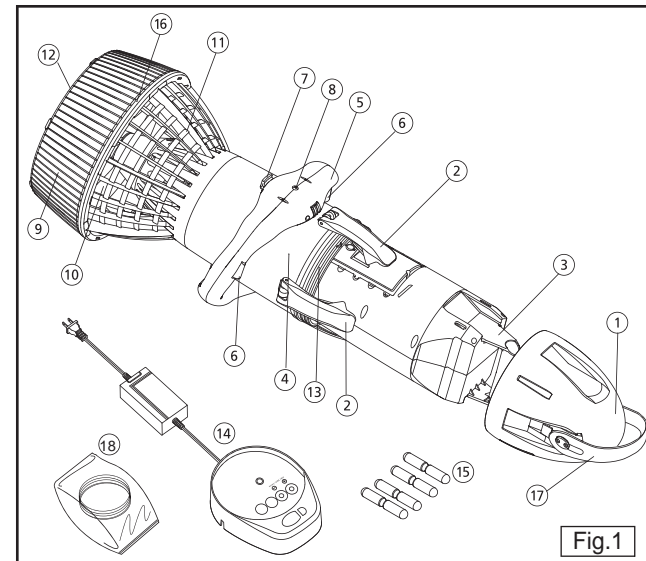


Fig.1

- | | |
|--------------------------------|-----------------------------|
| ① Nose Cone | ⑩ Propeller |
| ② Latch | ⑪ Front Grille |
| ③ Battery Pod | ⑫ Rear Grille |
| ④ Battery Housing | ⑬ O-ring seals |
| ⑤ Handle | ⑭ Charging Base |
| ⑥ Trigger | ⑮ Ballast Weight x 4pcs |
| ⑦ Master Switch | ⑯ Retractable Rubber Handle |
| ⑧ LED Battery Status Indicator | ⑰ Retractable Rubber Handle |
| ⑨ Propeller Nozzle | ⑱ O-ring Seals |

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WARNINGS

- Read the User Manual carefully.
- NEVER remove the grilles except for maintenance.
- NEVER stick body parts, clothing or other objects in the vicinity of the Propeller. DO NOT wear loose or flowing clothing or equipment that could be drawn into the Propeller.
- Particular care should be exercised when using the SEASCOOTER™ EXPLORER near anybody with long hair. Users with long hair should tie it up or wear a swimming cap when using the SEASCOOTER™ EXPLORER.
- ALWAYS inspect the swimming area to ensure it is free of hazards or obstacles such as boats and swimmers before using the SEASCOOTER™ EXPLORER.
- Familiarize yourself with the SEASCOOTER™ EXPLORER functions and battery life before embarking on any dives or excursions.
- ALWAYS charge battery to its fullest before using the SEASCOOTER™ EXPLORER. Always charge battery to its fullest before using the SEASCOOTER™. After charging is complete the battery will continue to off gas. Wait at least 30 minutes after charging before removing the battery from the charger or placing the battery into the battery housing. Failure to do so could result in an explosion.
- Ensure sufficient battery charge remains for return to shore or surface.
- The Seascooter™ is not a personal floatation device - always wear a Approved Personal Flotation Device / Approved Life-Preserver when using the SEASCOOTER™ EXPLORER for snorkeling.
- DO NOT use alcohol or mind-altering drugs prior to use this product.
- Be aware of appropriate water levels, tidal changes, dangerous currents, weather changes and strong offshore winds. ALWAYS scout unfamiliar water.
- Do not allow sun tan oils or lotions to be in prolonged contact with the SEASCOOTER™ EXPLORER plastic as it may cause the plastic to become brittle and break apart.
- If the propeller becomes intermittent, and/or a buzzer is heard, water has entered the housing(s). If safe to do so, turn OFF the master switch, remove the SEASCOOTER™ EXPLORER from the water and check it for water ingress. ALWAYS observe safe diving practice if this occurs during a dive.
- ALWAYS keep the SEASCOOTER™ EXPLORER out of direct sunlight when not in use. HEAT KILLS BATTERIES.
- The SEA-DOO® SEASCOOTER™ EXPLORER should only be used for SCUBA by qualified divers.
- When using the SEA-DOO® SEASCOOTER™ EXPLORER for SCUBA, ascents and descents should be made in accordance with recognized diving practices.
- Always follow this age recommendation: a child under 16 years old should never operate this SEASCOOTER™ EXPLORER.
- Never open the Nose Cone of the SEASCOOTER™ EXPLORER in the water.
- When not in use, always turn the Master Switch to the OFF position.
- Do not use the SEASCOOTER™ EXPLORER below the recommended maximum depth of 50m/160ft.
- ALWAYS remove the battery pod from the unit when not in use.
- DO NOT store the battery pod in the unit.

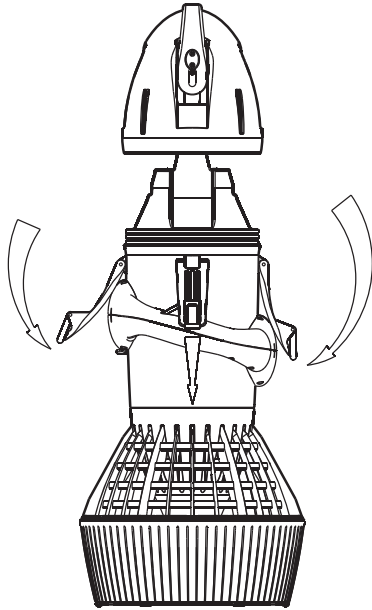
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**FIT RUBBER SEAL
BEFORE FIRST USE!**

STEP 1

Fig.2a

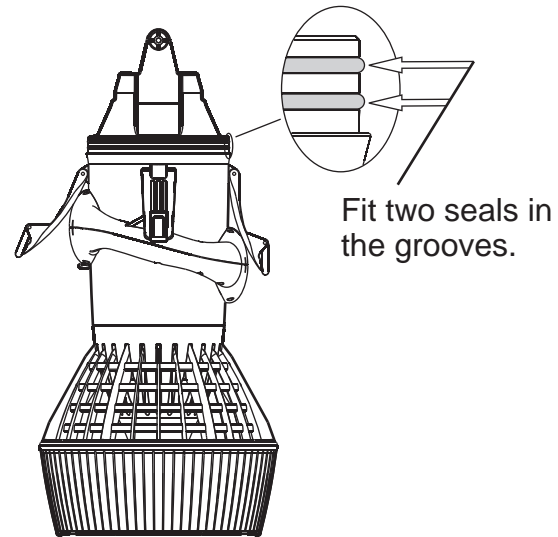


1. Unlock four latches and remove Nose Cone.

5

STEP 2

Fig.2b



2. Both Rubber seal must be fitted as shown and lightly lubricated with the supplied grease.

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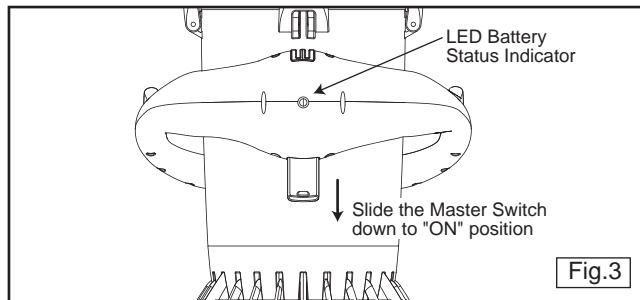
Getting Started

When you use the SEA-DOO® SEASCOOTER™ EXPLORER for the first time, the battery needs to be charged. Follow the safety cautions on pages 11, 12, 13 and 14 and charging instructions on pages 15 and 16.

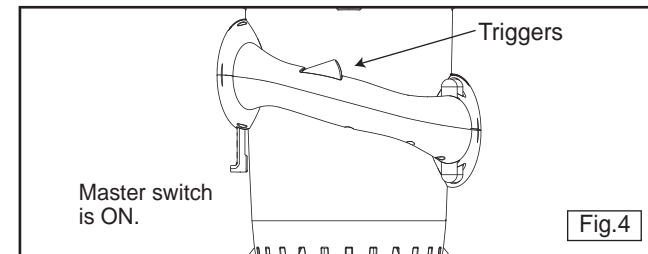
Your SEASCOOTER™ EXPLORER can be used for swimming, snorkeling or diving up to 50m/160ft (by qualified divers).

To use the SEASCOOTER™ EXPLORER follow these instructions.

1. Charge the battery and install just before use.
2. Place the SEASCOOTER™ EXPLORER into the water and rock gently to release trapped air.
3. Adjust buoyancy to suit conditions and personal preferences - see page 10, Adjustable Buoyancy.
4. When ready to set off, switch the Master Switch to the ON position (see fig.3).



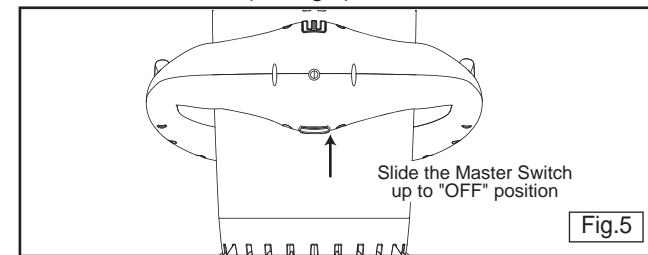
5. Pull and hold the left OR the right Trigger to start the Propeller (see fig.4). The SEASCOOTER™ EXPLORER will accelerate up to speed 1.(There is a short delay before the Propeller begins to rotate).



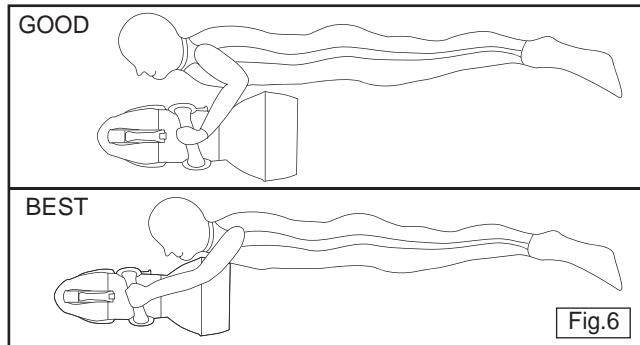
6. To increase speed at any time, simply pulse the trigger off and on again within half a second. The SEASCOOTER™ EXPLORER will accelerate up to the next speed. Make sure that only one Trigger is being used at a time.

Note: If you want to hold both Triggers simultaneously then it is necessary to pulse both triggers together.

7. When at speed 3, further pulses will have no effect.
8. To stop the Propeller, simply release BOTH Triggers.
9. Always set the Master Switch to the OFF position when it is out of the water. (see fig.5)



10. Maintain proper posture to achieve the maximum speed when using the SEASCOOTER™ EXPLORER – see fig.6 for the correct position of the SEASCOOTER™ EXPLORER when using it.



Use of variable speed

Your SEASCOOTER™ EXPLORER features three speeds. To change the speed, pull and hold the Trigger(s) repeatedly to switch between low, middle and high speed. See steps 5, 6 and 7 above.

LED battery status indicator (operates when propeller is turning)

Your SEASCOOTER™ EXPLORER has a LED Battery Status Indicator (see fig.3), which can be seen through the LED Window located in the Handle. When the battery is full the GREEN LED flashes, when the battery is normal the ORANGE LED flashes, when the battery is low the RED LED flashes. If the battery is exhausted the LED will be off and the unit needs to be recharged.

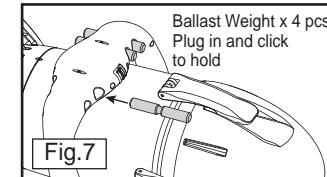
Note: The battery status indicator only functions when the propeller is turning.

Battery Status Indications (operates when propeller is turning):
 Flashing Green - Battery FULL
 Flashing Orange - Battery NORMAL
 Flashing Red - Battery LOW (Around 5-10 minutes of battery power remains.)

Light OFF - Charge it NOW.

Adjustable Buoyancy

Plug in Ballast Weight to reduce buoyancy or remove to increase buoyancy. (see fig.7)



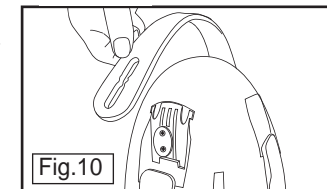
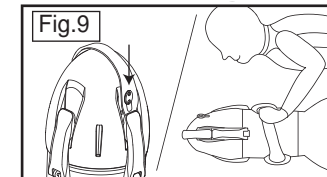
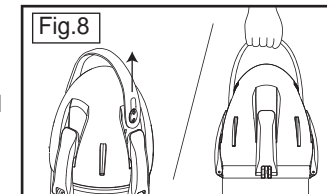
Use of Retractable rubber handle

Your SEASCOOTER™ EXPLORER comes with an attached Retractable rubber handle for easy transport and handling of the unit.

Simply pull the Retractable rubber handle up to transport the unit. (see fig.8)

Simply push the Retractable rubber handle down prior to swimming, snorkeling or diving. (see fig.9)

Note: The Retractable rubber handle can be removed if preferred. (see fig.10)



Battery Use



WARNING
BATTERY SAFETY

RE-CHARGE THE BATTERY
AT LEAST
EVERY 3 MONTHS

- Must remove and store the battery separately from the unit when not in use!
- Must re-charge the battery after use WITHIN 24 HOURS.
- Must re-charge the battery at least **EVERY THREE MONTHS** when not in use.

User Manual must be read and understood before use.

No warranty for the battery, Please read and follow the Battery Safety Instruction

Incorrect battery maintenance may reduce the battery life and influence its function.

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Battery Use

CAUTION

- Your SEASCOOTER™ EXPLORER is supplied with a battery that needs to be treated carefully as it will release potentially explosive gases during its normal cycle of use (off gassing). Please read the entire manual thoroughly and follow all instructions. Failure to do so can result in an explosion occurring.
- Always remove the battery from your SEASCOOTER™ EXPLORER when it is not in use and store separately in a well ventilated area where it is out of the reach of children and away from heat and ignition sources.
- Do not install the battery in your SEASCOOTER™ EXPLORER until immediately prior to using it.
- Before removing/placing the battery, open the nose cone and allow two minutes for any explosive gases to dissipate.
- Do not use/store/charge the battery in temperatures above 40°C (104°F) as excessive off gassing may occur. Keep the battery and SEASCOOTER™ EXPLORER in the shade when not in use.
- Always ensure the unit is dried thoroughly before opening the Nose Cone.
- Only use the charger supplied with the SEASCOOTER™ EXPLORER.

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Battery Use

CAUTION

- The battery supplied with your SEASCOOTER™ EXPLORER releases a potentially explosive gas during charging. Charging should only take place in a well ventilated area, away from children and naked flames or other ignition sources (cigarettes, sparks).
- Charge the battery as soon as possible after use within 24 hours.
- Always charge the battery to the fullest before using the SEASCOOTER™ EXPLORER.
- Always switch off mains power to the charger before connecting or disconnecting the battery pod from the charger.
- After charging is complete the battery will continue to off gas. Wait at least 30 minutes after charging before removing the battery from the charger or placing the battery into the battery housing. Failure to do so could result in an explosion.
- Remove battery from charge once fully charged.
- Never charge the battery in sealed container.
- Never charge the battery near water.

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Battery Use

CAUTION

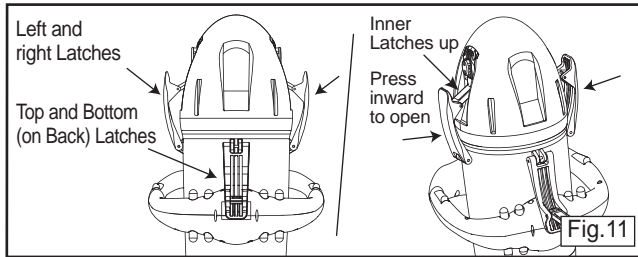
- Never short circuit the battery or battery connectors.
- Always ensure the charger is dry before use.
- The charger gets quite warm in use - this is normal.
- If in doubt of the state of the battery, recharge it until the indicator on the battery charger indicates a full charge.
- If the battery is not to be used for an extended period, store it in a well ventilated area away from children, heat and ignition sources and recharge it every three months to maintain charge and avoid excess of gassing. DO NOT store the battery inside the SEASCOOTER™ EXPLORER.
- If the battery appears damaged or will not charge fully, the battery must be replaced. If battery life is noticeably reduced, the battery should be replaced.

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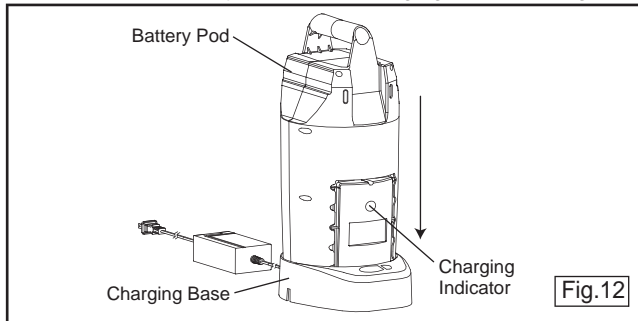
Charging the Battery Pod

To charge the Battery Pod follow these instructions.

1. Always ensure that the Master Switch is in OFF position. (see fig.5)
2. Always ensure that the SEA-DOO® SEASCOOTER™ EXPLORER is out of the water, dry and placed in a dry area.
3. Pull the four Latches down and remove the Nose Cone by using the left and right Latches to break the seal if necessary. (see fig. 11)

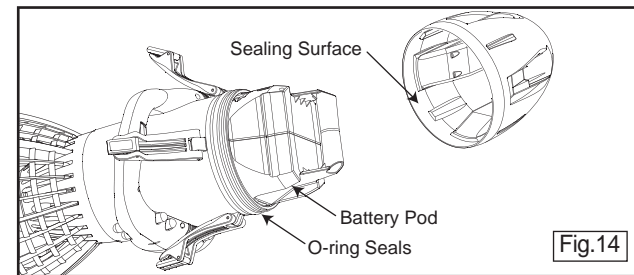
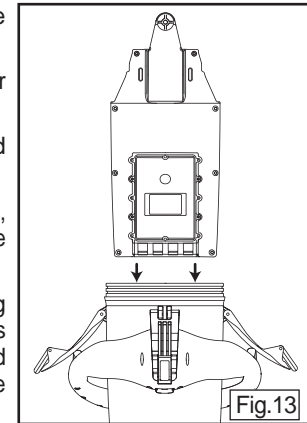


4. Allow two minutes for any gases to dissipate.
5. Take out the Battery Pod from the unit.
6. Connect the Battery Pod to the Charging Base. (see fig.12)



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7. Plug the Charging Base into the mains, and turn on the supply.
8. Charging will take around 12-14 hours for a fully discharged battery. When the Battery Pod is charging, the RED LED light on the Battery Pod remains flashing. When the battery is fully charged, the GREEN LED flashes. (see Fig.12)
9. Unplug the Charging Base from the mains.
10. Allow battery to stand for 30 minutes before using it.
11. Unplug the Battery Pod from the Charging Base.
12. When ready to use, reconnect to the unit in the correct position. (see fig.13)
13. Make sure the O-ring Seals and sealing surfaces are clean and lubricated before replacing the Nose Cone. (see fig.14)



14. Replace the Nose Cone and close the Latches.

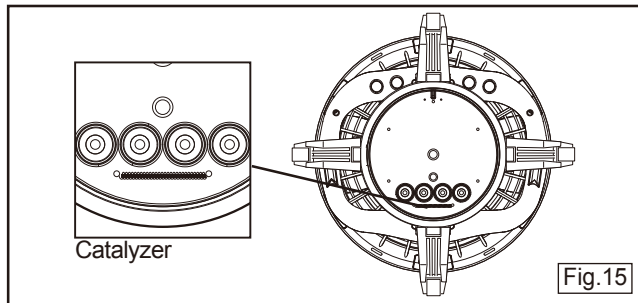
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Care And Maintenance

Battery and Catalyzer Care

Please read and understand important Battery Use safety information on pages 11, 12, 13 and 14.

- The battery supplied with your SEASCOOTER™ EXPLORER should last about 200 cycles or two years before it should be replaced. Please contact your local Customer service centre/ distributor. Using a battery in excess of these recommendations can result in excessive off gassing of explosive gas.
- A safety catalyzer, to protect against explosive gas in normal use, is fitted in the bottom of the battery housing and should be replaced at the same time as any battery replacement. (Fig. 15) The catalyzer should be replaced sooner if it appears to be damaged. Please contact your local Customer service centre/ distributor.
- If the catalyzer is wet, it will not function and must be allowed to dry out before use.



- ALWAYS remove the battery pod from SEASCOOTER™ EXPLORER immediately after use.
- **DO NOT STORE BATTERY POD IN SEASCOOTER**

Washing and Care

- Always rinse the SEASCOOTER™ EXPLORER in fresh water and allow it to dry before storage.
- Whenever possible rinse the SEASCOOTER™ EXPLORER in fresh water immediately after use.
- To clean the SEASCOOTER™ EXPLORER do not use detergents, only use a damp cloth to wipe the unit clean.
- The Battery Housing interior should be kept dry at all times.
- If the Battery Housing interior gets wet, see page 22, Accidental Flooding for procedure.
- Always store your SEASCOOTER™ EXPLORER vertically when not in use to prevent deformation of the Propeller Nozzle.

Buying Parts

Additional Battery Pods and Charging Bases can be purchased separately. Contact your local Customer service centre/ distributor to purchase them.

Trouble Shooting

Unit does not function

If the Propeller does not start when the trigger(s) is/are pressed, make sure:

1. The Master Switch is ON (see fig.3)
2. The Battery Pod is fully charged. (see page 15, charging the Battery Pod)
3. The battery compartment is dry.

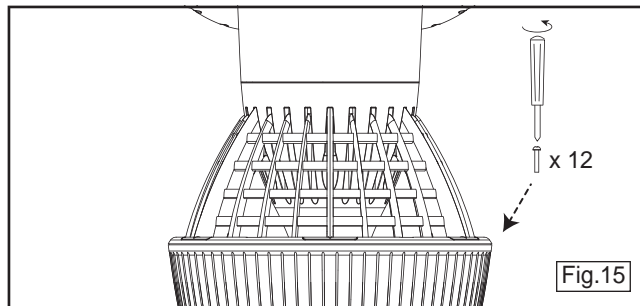
Blocked Propeller

If the Propeller becomes blocked, it will be necessary to open the Protective Grilles to remove the obstacle.

UNDER NORMAL USE the grilles must not be opened. NEVER turn ON the propeller when it is blocked, it will cause serious damage to the gear box.

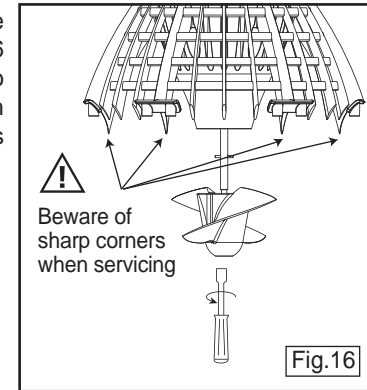
Opening the grilles to remove obstruction

1. Take the SEASCOOTER™ EXPLORER out from the water.
2. Make sure the Master Switch is in the OFF position.
3. Disconnect and remove the Battery Pod - see page 15, step 1 - 5.
4. Unscrew the twelve Grille screws as shown in fig.15 to remove the Inner Nozzle and Propeller Nozzle.

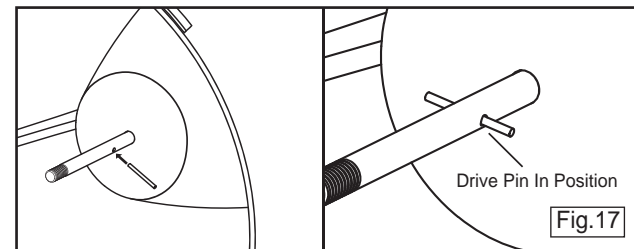


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5. While holding the Propeller, use an M6 socket wrench to remove the nut from the Propeller shaft as shown in fig.16.

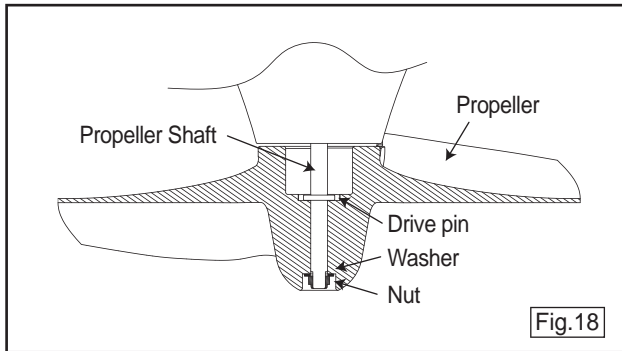


6. Slide the Propeller off the shaft, taking care not to lose the drive pin or washers.
7. Remove the blockage from the Propeller or Propeller Shaft.
8. Replace the drive pin (if removed), see fig.17, and Propeller. Turn the Propeller slowly until you locate the pin and push the Propeller fully on.



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9. Replace the washer and nut and tighten with the socket wrench while holding the Propeller, make sure it is securely fastened. (see fig.18)



10. Replace the Front Grille and Propeller Nozzle.
11. Install the Battery Pod and replace the Nose Cone when ready for use.

Sand or Grit on O-ring Seal

Sand or grit is the enemy of O-ring Seals. Correct maintenance and care is essential. To remove sand or grit from the O-ring Seal, rinse the O-ring Seals in fresh water and apply fresh lubricant. If there is sand inside the Battery Housing, gently brush the sand from the unit, take care not to scratch the sealing surfaces.

If an O-ring Seal is damaged, replace it with a new one (see fig.1, item18) and apply fresh lubricant before use.

Accidental Flooding

Be sure to keep the O-ring Seal sand and grit free to ensure it keeps water out and to close the latches fully after accessing the battery chamber. However, should the O-ring Seal not be clean or the latches not fully closed and water enters the battery chamber, your SEASCOOTER™ EXPLORER will not be damaged as it is designed for protection against accidental flooding.

Water Leakage Sensor (operates when propeller is turning)

Your SEASCOOTER™ EXPLORER has a built-in water leakage sensor – when the unit experiences accidental flooding, the motor will stop momentarily every 10 seconds. At the same moment, a buzzer will beep every 10 seconds.

If water enters the battery chamber:

1. Remove the SEASCOOTER™ EXPLORER from the water if safe to do so. Always observe safe diving practice.
2. Remove nose cone and tip out any excess water.
3. Wait two minutes for any gases to dissipate, then remove battery pod.
4. If salt water has entered, rinse battery, battery pod and housing with fresh water.
5. Dry housing and battery pod thoroughly.
6. A safety catalyzer, to protect against explosive gas in normal use, is held in a spring in the bottom of the battery housing. If the catalyzer is wet it will not function and must be allowed to dry out before use.

Technical Specifications

Water Leakage Sensor (continued)
(operates when propeller is turning)

If the battery chamber is dry and the water leakage sensor continues to beep then there is a leakage in the motor housing, contact customer service center/repair center for maintenance.

DO NOT OPERATE A UNIT WITH A SUSPECTED LEAK INTO THE MOTOR CHAMBER.

Unit Dimensions	12.6 x 12.6 x 28" (32 x 32 x 71 cm)
Unit Weight	32 lbs (14.5 kg) (with rechargeable battery) 12.5 lbs (5.7 kg) (without rechargeable battery)
Battery Type	1 x rechargeable battery pod
Battery Life	Approximately 2 hours
Depth rating	50m/160ft
Speed	Up to 3.3 mph (5.3 km/h)

**For more information on
Sea-Doo® Seascooter™ Products
(Warranty, Customer Care / Maintenance,
Parts & Battery Purchase)**

PLEASE VISIT
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D512,678S / D519,911S / 6848385 B2 / US 7000559 B2 / US 7093554 B1 / 11/102.302
0500577.8 / 0500578.0 / 0500579.2 / HK1072691 / ZL200530005661.5
ZL200430079550.4 / ZL200430057359.X / ZL200530005662.X / ZL200530005663.4
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000330311-0001 / 000183900-0001 / 000183900-0002 / 000330279-0001
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Toll Free: 1-877-2650996
service@stallionsport.com
www.stallionsport.com



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This warranty does not cover any product that has been subject to misuse or negligence or accident, or that has been operated in any way contrary to the operating instructions as specified in the User Manual. This warranty does not apply to any damage to the product that is the result of improper maintenance or to any product that has been altered or modified so as to change its intended use. This warranty does not extend to repairs made necessary by normal wear or by the use of parts or accessories which are either incompatible with the product or adversely affects its operation, performance or durability.

In addition, this warranty does not cover items that experience normal wear and tear. ALL IMPLIED WARRANTIES ARE LIMITED IN THE DURATION TO THE WARRANTY PERIOD. AND SUCH IMPLIED WARRANTIES INCLUDING MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR OTHERWISE, ARE DISCLAIMED IN THEIR ENTIRETY AFTER THE EXPIRATION OF THE APPROPRIATE WARRANTY PERIOD. THE DISTRIBUTOR'S OBLIGATION UNDER THE WARRANTY IS STRICTLY AND EXCLUSIVELY LIMITED TO THE REPAIR OR REPLACEMENT OF DEFECTIVE PARTS AND RETURN OF THE PRODUCT TO THE CUSTOMER. THE DISTRIBUTOR DOES NOT ASSUME OR AUTHORIZE ANYONE TO ASSUME FOR THEM ANY OTHER OBLIGATION.

THE DISTRIBUTOR ASSUMES NO RESPONSIBILITY FOR INCIDENTAL, CONSEQUENTIAL OR OTHER DAMAGES INCLUDING, BUT NOT LIMITED, TO EXPENSE OF RETURNING THE PRODUCT TO THE DISTRIBUTOR, LOSS OF USE OF PRODUCT AND LOSS OF TIME OR INCONVENIENCE.

EXCLUSIONS

BATTERY. This warranty does not include the battery.

CUSTOMER ENQUIRIES

If your unit is not operating, please refer to your User Manual before contacting our Customer Service Centre. For any damage or repair work required, please do not return your product to the store where it was purchased.

RETURN / REPAIR POLICY

Customers must call our Customer Service Centre and ask for a Return / Repair Authorization Number before sending the product to the Service Centre. Returned products must be shipped with original packaging including the polystyrene packing material and all defective parts. Please contact our Customer Service Centre for assistance in handling your case.

UNITED STATES SEA-DOO® SEASCOOTER™ CUSTOMER SERVICE CENTRE Phone No.: +1-800-361-2781 Email: warranty-usa@seadooseascooter.com
CANADA SEA-DOO® SEASCOOTER™ CUSTOMER SERVICE CENTRE Phone No.: +1-888-388-8837 Email: warranty-can@seadooseascooter.com
WESTERN EUROPE SEA-DOO® SEASCOOTER™ CUSTOMER SERVICE CENTRE Phone No.: +44 (0)1709 515157 Email: john@alphad.org
EASTERN, SOUTHERN AND CENTRAL EUROPE SEA-DOO® SEASCOOTER™ CUSTOMER SERVICE CENTRE Phone No.: +386 5616 50 20 Email: service@kernsport.com
HONG KONG SEA-DOO® SEASCOOTER™ CUSTOMER SERVICE CENTRE Phone No.: +852 3516 2388 Email: service@stallionasia.com

(For other territories, please visit www.seadooseascooter.com and contact your local distributor)

RETURN / REPAIR PROCEDURE

1. Call the Customer Service Centre for your Return / Repair Authorization Number.
 2. Make a copy of your Proof of Purchase (receipt).
 3. Pack the defective unit in its original packaging including the polystyrene foam and include the unit and all defective parts.
 4. Attach the copy of your Proof of Purchase (receipt) to the outside of the box (clearly visible), together with the Return / Repair Authorization Number.
 5. Ship the package to the Service Centre.
- PLEASE NOTE:** Deliveries that do not have the Proof of Purchase (receipt) and Return / Repair Authorization Number attached clearly to the outside of the box, will not be accepted by the Service Centre.

For any questions or queries you may have regarding your SEA-DOO® SEASCOOTER™, please follow the below steps for easy and fast resolution:

- STEP 1-

Please read your User Manual. For a copy of the User Manuals, please visit www.seadooseascooter.com

- STEP 2-

Go to www.seadooseascooter.com and see our FAQ section to find instant answers.

- STEP 3-

Contact one of our Customer Service representatives at the Customer Service Centre in your region.